IPC-Tags
BARCODE LABELS FOR TEXTILES

Heat Transfer 'HT' Barcode (PFAS-free)
Label Application Instructions

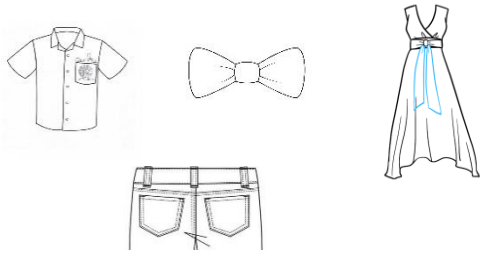
3 Keys to Success in Barcode Label Application

• Time



LIGHT GARMENTS
or FABRICS
10-12 Seconds

HEAVY FABRICS
12-14 Seconds

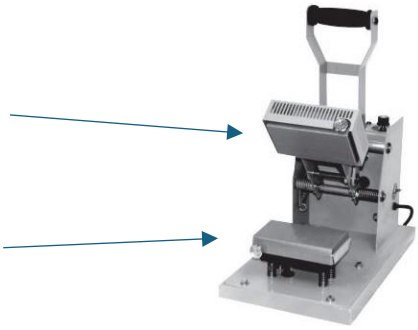


• Temperature



TOP HEAT
385°- 400° F 196°-204° C

BOTTOM HEAT
300˚- 330˚F 148˚- 165˚ C



• Pressure



2" x 4" PLATEN
28 - 32 psi (air)

3" x 5" PLATEN
53 - 60 psi (air)

4" x 6" PLATEN
85 – 95 psi (air)

3-1/4" x 5" GOOSENECK
58 - 65 psi (air)

25 – 28 lbs./sq. inch
inter-platen pressure



For more information on application, heat seal machine settings, trouble shooting:
see our website ipc-tags.com and click on 'Resources and Links' and then click on 'Application Specs for HT Labels'.

For ordering labels, or more information contact Amber@ipc-tags.com
Customer Service: 817-714-8400 • Corporate (972) 822-0934

STORAGE INSTRUCTIONS

To prolong the quality of the label,
store in a dark, dry, dust-free atmosphere
at room temperature (approx. 68-75˚ F or 20-21˚ C).
DO NOT FREEZE OR PLACE NEAR HEAT SOURCE

The Best Used By date (MM/YYYY)
is printed on the box label of each package of 1,000 labels.
When properly stored, the shelf life of an unapplied label is
at least 14 months.

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