



3 Keys to Success in Barcode Label Application

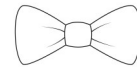
• Time



LIGHT GARMENTS

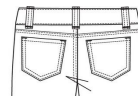
or FABRICS

10-12 Seconds



HEAVY FABRICS

12-14 Seconds



• Temperature



TOP HEAT

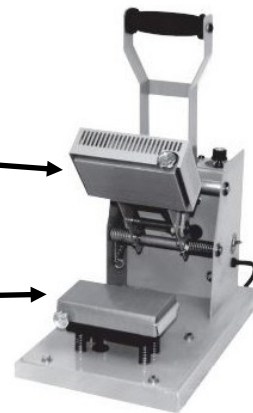
380°-400° F

193°-204° C

BOTTOM HEAT

300°-330° F

148°-165° C



• Pressure



2" x 4" PLATEN

25 - 30 psi (air)

25-28 lbs./inch²
inter-platen pressure

3" x 5" PLATEN

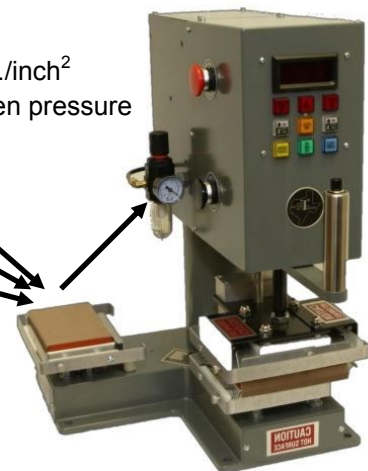
50 - 60 psi (air)

4" x 6" PLATEN

70 - 85 psi (air)

3-1/4" x 5" GOOSENECK

55 - 65 psi (air)



For more information on application, heat seal machine settings, trouble shooting:
 see our website ipc-tags.com and click on 'Resources and Links' and then click on 'Application Specs for HT Labels'.

For ordering labels, prices, or more information contact Amber@ipc-tags.com

Customer Service: 817-714-8400 • Order Fax: (817) 887-1725 • Corporate (972) 822-0934